

FOR PRICES GO TO PARTS PAGE !

Die Tops for Interchangeable Die System

Change dies quickly, with very little effort

1. Decide which die you want to replace: upper, lower or both.
2. Install the **Base** of the Die System, using a standard die key.
3. Complete the Die System by bolting on a **Die Top** (pictured on next page) onto the Base, using 3/8-16 countersunk allen head bolts.



Upper Die Base
(installed in ram)
HDS for 25 LB
KDS for 50 LB



Lower Die Base
(installed in die block)
HDS for 25 LB
KDS for 50 LB

- Bases and Die Tops are made of 4140, professionally heat-treated to Rockwell 46-48
- Combined height of Base and Top is equal to the height of a standard new die.
- Available for 25 & 50 LB Little Giants: Combination Die Top, work surface (50# 4"x2 1/2") (25# 3" x 2").

Sold in pairs (to be used for top and bottom dies).

FOR PRICES GO TO PARTS PAGE !

Die Tops for Interchangeable Die System

Tops for use on UPPER and LOWER Base:



HDS Flat (25#)
WorkFace 2" x 3"

KDS Flat (50#)
WorkFace 2-1/2" x 4"

PDS Flat (100#)
WorkFace 3" x 6"



HDS Draw (25#)
WorkFace 2" x 3"

KDS Draw (50#)
WorkFace 2-1/2" x 4"

PDS Draw (100#)
WorkFace 3" x 6"



HDS Combo (25#)
WorkFace 2" x 3"

KDS Combo (50#)
Workface 2-1/2" x 4"

PDS Combo (100#)
WorkFace 3" x 6"



HDS TX (25# or 50#)

FOR PRICES GO TO PARTS PAGE !

Die Tops for Interchangeable Die System

Tooling Tops for use on Lower Bases , A flat UPPER die is used with these 4 die tops



HDS FC (25# & 50#)

Full Collar



HDS HC(25# & 50#)

Half Collar



HDS RC (25# & 50#)

Rail Cap



HDS HR (25# & 50#)
1/4", 3/8", 1/2" Half Round

