

\*\*\*\*\*Old Style Pitman Pin Modification\*\*\*\*\*

- To modify old style Pitman Pin to use new style Steel Pitman with replaceable bronze bushing.
- Drill and tap end of pitman pin to 3/8-16 TPI x 1-1/4" deep.
- Use hacksaw to remove shoulder from front of pitman pin, cutting as straight and close as possible. After removal, the shoulder will be used as the retainer to hold the new Steel Pitman in place. Drill threads out of what will now be the retaining washer.
- The new Steel Pitman will need to be milled or ground to accommodate the amount of material that was lost when sawing the shoulder from the front of the pin.

