

100 LB Parts			
Part #	Part Name & Description	Serial #	Price
P01	Frame: Not Available	All	
P2	Ram or Head for Old Style: Not Available	1-999	
P002	Ram or Head for New Style: Not Available	1000 & Up	
P3	Ram Guide—Wrap Around Design for Old Style	1-999	520.00
P003	Ram Guide—Side Gib Design for New Style: Indicate Left or Right	1000 & Up	290.00
P4	Crank Plate or Flywheel: Not Available		
P5	Pulley: Not Available		
P5B	Bronze Pulley Bushings (2 per Set) Will <u>not</u> replace babbitt bearing on babbitted pulleys.	Later models	140.00 per Set
P6	Friction Spider: Inner Portion of Clutch Assembly. Not Available		
P6K	Spider Key		14.00
P7	Upper Die—Flat: Work Face Size 3" x 6"	All	292.00
P7	Upper Die—Drawing: Work Face Size 3" x 6"	All	335.00
P8	Lower Die—Flat: Work Face Size 3" x 6"	All	292.00
P8	Lower Die—Drawing: Work Face Size 2 1/2" x 4"	All	310.00
P7/P8	Combination Die Set, 1/2 Flat and 1/2 Drawing. Work Face Size 3" x 6"	All	691.00
P9	Crank Shaft: Center Clutch (Clutch Between Bearing Stanchions)	Varies	285.00
P9	Crank Shaft: Rear Clutch (Clutch Behind Rear Bearing)	Varies	274.00
P10B	Clutch Blocks: Maple, 3 per Set	Varies	80.00/Set
P10 Bolt	Bolt for Clutch Blocks: 2 per Block, with Nut & Washer		3.00 each
P10L	Clutch Lining: Fibrous Belting, 3/16" thick, 6" wide	Varies	15.00/Ft.
P10R	Brass Machine Screw for Installing Clutch Lining: with Nut & Washer		.30 each
P11	Clutch Collar	All	106.00
P12	Toggle Arm for Old Style: Not Available	1-821	
P120L	Left Toggle Arm for Transitional Style: Not Available.	821-999	
P121R	Right Toggle Arm for Transitional Style: Not Available.	821-999	
P012L	Left Toggle Arm for New Style	1000 & Up	367.00
P012R	Right Toggle Arm for New Style	1000 & Up	363.00
P13	Bronze Crank Box & Pitman: Not Available. Use P013 Modified.	1-999	
P013 Modified	Steel Crank Box & Pitman—Will Replace P13 Bronze Pitman with Some Modifications. Must Use with P013B Special Bushing.	1-999	285.00
P013B	Bronze Bushing for P013 Pitman or P013 Modified Pitman		41.00
P013	Steel Crank Box & Pitman	1000 & Up	238.00
P15	Tension Spring for Old Style: 7 1/2" Long	1-999	201.00
P015	Tension Spring for New Style: 8" Long	1000 & Up	201.00
P16	Crank Pin for Old Style: Can be made upon request. Call for price.	1-999	
P016	Crank Pin for New Style: Can be made upon request. Call for price.	1000 & Up	
P17	Upper Toggle Pin: Can be made upon request. Call for price.	All	
P18	Lower Toggle Pin: Can be made upon request. Call for price.	All	
P19	Toggle Link: Non-Adjustable Eye & Tee for Old Style. (Can Be Made Adjustable Using P20 & P21)	1-999	119.00
P019	Toggle Link: Double Eye for New Style. Uses 2 P019B Bushings.	1000 & Up	147.00
P019B	Bronze Bushing for P019 Toggle Link. 2 per Link.	1000 & Up	26.00 each
P20	Toggle Link: Threaded Tee for Old Style	1-999	132.00
P20N	Hex Nut or Jam Nut for P20 Link	1-999	4.00
P21	Tension Adjusting Knuckle	1-999	69.00
P22	Foot Tread: Not Available.		
P23	Tread Pivot Pin: Standard or 1/16" Oversize	All	69.00
P24	Clutch Fork Bolt: Standard or 1/16" Oversize	All	48.00
P25	Tread Rod: Not Available		
P25C	7/16" Clevis for Building Tread Rod	All	12.00 each
P27	Front Bearing Cap or Box Cap: Not Available		
P28	Rear Bearing Cap or Box Cap: Not Available		

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P29	Clutch Fork: Not Available		
P30	Tread Spring: Replacement for Spring on Clutch Fork. Install on Tread	All	23.00
P31	Die Block, Sow Block or Anvil Block for Old Style	1-999	842.00
P031	Die Block, Sow Block or Anvil Block for New Style	1000 & Up	836.00
P32	Upper Die Key	All	41.00
P33	Lower Die Key	All	58.00
P34	Die Block Key	All	58.00
P35	Tension Adjusting Screw: for Use with P012R Arm	821 & Up	41.00
P35N	Nut for Tension Adjusting Screw	821 & Up	10.00
P36	Tension Adjusting Washer: Spring Cap	821 & Up	69.00
P38	Ram Guide Bolt for New Style: 3 Required	1000 & Up	45.00 each
P38W	Washer for Ram Guide Bolt: 2 per Bolt	1000 & Up	7.00
P38N	Nut for Ram Guide Bolt: 2 per Bolt	1000 & Up	5.00
P39	Ram Guide Adjusting Screw & Nut	6000 & Up	12.00
P40	Ram Pin for New Style	1000 & Up	20.00
Motor Mount	Motor Mount Kit: Mounts High on Side of Frame, 3 Way Adjustment	All	221.00