

25 LB Parts			
Part #	Part Name & Description	Serial #	Price
H01	Frame: Not Available	All	
H2	Ram or Head for Old Style	1-4650	420.00
H02	Ram or Head for Transitional Style: Not Available. Use H2 Ram w/ H19 & H20	4651-5999	
H002	Ram or Head for New Style	6000 & Up	440.00
H3	Ram Guide—Wrap Around Design for Old Style	1-4628	352.00
H03	Ram Guide—Cast Guide for Transitional Style: Not Available	4629-5999	
H003	Ram Guide—Side Gib Design for New Style: Indicate Left or Right	6000 & Up	151.00
H4	Crank Plate or Flywheel	1-5999	279.00
H04	Crank Plate or Flywheel	6000 & Up	320.00
H5	Pulley: Not Available	All	
H5B	Bronze Pulley Bushings (2 per Set) Will not replace babbitt bearing on babbitted pulleys.	Later models	44.00 per Set
H6	Friction Spider: Inner Portion of Clutch Assembly: Not Available	All	
H7	Upper Die—Flat: Work Face Size 1 ½” x 3”	All	118.00
H7	Upper Die—Drawing: Work Face Size 1 ½” x 3”	All	126.00
H7OS	Upper Die—Flat Oversize: Work Face Size 2” x 3”	All	129.00
H7OS	Upper Die—Drawing Oversize: Work Face Size 2” x 3”	All	134.00
H8	Lower Die—Flat: Work Face Size 2” x 3”	All	160.00
H8	Lower Die—Drawing: Work Face Size 2” x 3”	All	170.00
H8T	Lower Die—Tooling: Work Face Size 2” x 3”. Shoulder Straight Cut to Accept Tooling	All	172.00
H7/H8	Combination Die Set, ½ Flat and ½ Drawing. Work Face Size 2” x 4”	All	324.00
HDS Base-Lower	Base for 2 Part Lower Die System. Base Half Remains Installed, Top Half Is Interchangeable, Secured with Set Screws	All	98.00
HDS Base-Upper	Base for 2 Part Upper Die System. Base Half Remains Installed, Top Half is Interchangeable, Secured with Set Screws	All	98.00
HDS FL	Flat Die Top for 2 Part Die System (Upper or Lower)	All	90.00
HDS DR	Drawing Die Top for 2 Part Die System (Upper or Lower)	All	108.00
HDS FC	Full Collar Die Top for 2 Part Die System (Lower)	All	112.00
HDS HC	Half Collar Die Top for 2 Part Die System (Lower)	All	118.00
HDS HR	Half Round Die Top for 2 Part Die System (Lower)	All	116.00
HDS RC	Rail Cap Die Top for 2 Part Die System (Lower)	All	116.00
HDS TX	Texturing Die Top for 2 Part Die System: Used Upper and Lower in Pairs for Heavy Texturing		117.00
H9	Crank Shaft: Center Clutch (Clutch Between Bearing Stanchions)	Varies	161.00
H9	Crank Shaft: Rear Clutch (Clutch Behind Rear Bearing)	Varies	172.00
H10B	Clutch Blocks: Maple, 2 per Set	Varies	34.00 Set
H10 Bolt	Bolt for Clutch Blocks: 2 per Block, with Nut & Washer		1.60 each
H10L	Clutch Lining: Fibrous Belting, 3/16” thick, 6” wide	Varies	14.00 per Ft.
H10R	Brass Machine Screw for Installing Clutch Lining: with Nut & Washer		.25 each
H11	Clutch Collar	All	72.00
H12	Toggle Arm for Old Style	1-4096	154.00
H120L	Left Toggle Arm for Transitional Style	4097-5999	Use H12 w/ H19 & H20
H121R	Right Toggle Arm for Transitional Style	4097-5999	Use H12 w/ H19 & H20
H012L	Left Toggle Arm for New Style	6000 & Up	165.00
H012R	Right Toggle Arm for New Style	6000 & Up	163.00

	25 LB Parts		
H13	Bronze Crank Box & Pitman	1-4853	270.00
H013 Modified	Steel Crank Box & Pitman—Will Replace H13 Bronze Pitman with Some Modifications. Must Use with H013B Special Bushing.	1-5999	121.00
H013B Special	Bronze Bushing for H013 Modified Pitman		24.00
H013	Steel Crank Box & Pitman	4854 & Up	121.00
H013B	Bronze Bushing for H013 Pitman	4854 & Up	24.00
H14	Crosshead	All	98.00
H15	Tension Spring: 4 3/8" Long	All	62.00
H16	Crank Pin for Old Style	1-4853	60.00
H016	Crank Pin for Transitional & New Style	4854 & Up	60.00
H17	Upper Toggle Pin: Standard .500 Diameter	All	8.00
H17 OS	Upper Toggle Pin: .562 Diameter (1/16" Oversize)	All	8.00
H17 OS	Upper Toggle Pin: .625 Diameter (1/8" Oversize)	All	8.00
H18	Lower Toggle Pin: Standard .625 Diameter	All	9.00
H18	Lower Toggle Pin: .687 Diameter (1/16" Oversize)	All	9.00
H18	Lower Toggle Pin: .750 Diameter (1/8" Oversize)	All	9.00
H19	Toggle Link: Non-Adjustable Eye & Tee (Can Be Made Adjustable Using H20 & H21)	1-4650	62.00
H019	Toggle Link: Double Eye for New Style. Uses 2 H019B Bushings.	4651 & Up	60.00
H019B	Bronze Bushing for H019 Toggle Link. 2 per Link.	4651 & Up	8.00 each
H20	Toggle Link: Threaded Tee	1-4650	58.00
H20N	Hex Nut or Jam Nut for H20 Link	1-4650	3.00
H21	Tension Adjusting Knuckle	1-4650	38.00
H22	Foot Tread	All	80.00
H23	Tread Pivot Pin: Oversize	All	26.00
H24	Clutch Fork Bolt: Oversize	All	20.00
H25	Tread Rod: Not Available	All	
H25C	3/8" Clevis for Building Tread Rod	All	9.00 each
H27	Front Bearing Cap or Box Cap: Not Available	All	
H28	Rear Bearing Cap or Box Cap: Not Available	All	
H29	Clutch Fork: Not Available	All	
H30	Tread Spring: Replacement for Spring on Clutch Fork.	All	21.00
H31	Die Block, Sow Block or Anvil Block	4258-5999	388.00
H031	Die Block, Sow Block or Anvil Block: Solid, Not Hollow	6000 & Up	394.00
H32	Upper Die Key	All	22.00
H33 Old	Lower Die Key: 1° Old Style	1-4257	24.00
H33 New	Lower Die Key: 2° New Style	4258-Up	24.00
H34	Die Block Key	4258-Up	24.00
H35	Tension Adjusting Screw: for Use with H012R Arm	4097 & Up	13.00
H35N	Nut for Tension Adjusting Screw	4097 & Up	4.00
H36	Tension Adjusting Washer: Spring Cap	4097 & Up	40.00
H38	Ram Guide Bolt for New Style: 3 Required	4629 & Up	24.00 each
H38W	Washer for Ram Guide Bolt: 2 per Bolt	6000 & Up	4.00
H38N	Nut for Ram Guide Bolt: 2 per Bolt	6000 & Up	3.00
H39	Ram Guide Adjusting Screw & Nut	6000 & Up	7.00
H40	Ram Pin for New Style	6000 & Up	10.00
HBS	Bearing Shim Pak: Assorted Thickness Gasket Material	All	24.00
HRS	Ram Guide Shim Pak: Assorted Thickness Gasket Material	1-4628	21.00
Motor Mount	Motor Mount Kit: Mounts High on Side of Frame, 3 Way Adjustment	All	130.00