

50 LB Parts			
Part #	Part Name & Description	Serial #	Price
K01	Frame: Not Available	All	
K2	Ram or Head for Old Style	500-5572	631.00
K02	Ram or Head for Transitional Style: Not Available. Use K2 Ram w/ K19 & 20	5573-5999	
K002	Ram or Head for New Style	6000 & Up	640.00
K3	Ram Guide—Wrap Around Design for Old Style	500-5544	422.00
K3B	Brass Angle Iron for Lining Ram Guide	500-5544	38.00
K03	Ram Guide—Cast Guide for Transitional Style: Not Available	5545-5999	
K003	Ram Guide—Side Gib Design for New Style: Indicate Left or Right	6000 & Up	196.00
K4	Crank Plate or Flywheel: Not Available		
K04	Crank Plate or Flywheel: Not Available		
K4G	Flywheel Key	All	9.00
K5	Pulley: Not Available		
K5B	Bronze Pulley Bushings (2 per Set) Will <u>not</u> replace babbitt bearing on babbitted pulleys.	Later models	80.00 per Set
K6	Friction Spider: Inner Portion of Clutch Assembly. Not Available		
K6G	Spider Key	Rear Clutch	14.00
K7	Upper Die—Flat: Work Face Size 2" x 4"	All	155.00
K7	Upper Die—Drawing: Work Face Size 2" x 4"	All	159.00
K7OS	Upper Die—Flat Oversize: Work Face Size 2 1/2" x 4"	All	163.00
K7OS	Upper Die—Drawing Oversize: Work Face Size 2 1/2" x 4"	All	183.00
K8	Lower Die—Flat: Work Face Size 2 1/2" x 4"	All	206.00
K8	Lower Die—Drawing: Work Face Size 2 1/2" x 4"	All	214.00
K8T	Lower Die—Tooling: Work Face Size 2 1/2" x 4". Shoulder Straight Cut to Accept Tooling	All	227.00
K7/K8	Combination Die Set, 1/2 Flat and 1/2 Drawing. Work Face Size 2 1/2" x 5"	All	385.00
KDS Base Lower	Base for 2 Part Lower Die System. Base Half Remains Installed, Top Half Is Interchangeable, Secured with Set Screws	All	143.00
KDS Base Upper	Base for 2 Part Upper Die System. Base Half Remains Installed, Top Half Is Interchangeable, Secured with Set Screws	All	143.00
KDS FL	Flat Die Top for 2 Part Die System (Upper or Lower)	All	115.00
KDS DR	Drawing Die Top for 2 Part Die System (Upper or Lower)	All	129.00
KDS Combo	Combination Die Tops, 1/2 Flat, 1/2 Drawing. Work Face Size 2 1/2" x 4". Set of 2, one for upper, one for lower.	All	312.00/Set
HDS FC	Full Collar Die Top for 2 Part Die System (Lower)	All	121.00
HDS HC	Half Collar Die Top for 2 Part Die System (Lower)	All	123.00
HDS HR	Half Round Die Top for 2 Part Die System (Lower)	All	128.00
HDS RC	Rail Cap Die Top for 2 Part Die System (Lower)	All	128.00
HDS TX	Texturing Die Top for 2 Part Die System: Used Upper & Lower in Pairs for Heavy Texturing		130.00
K9	Crank Shaft: Center Clutch (Clutch Between Bearing Stanchions)	Varies	183.00
K9	Crank Shaft: Rear Clutch (Clutch Behind Rear Bearing)	Varies	204.00
K10B	Clutch Blocks: Maple, 2 per Set	Varies	40.00/Set
K10 Bolt	Bolt for Clutch Blocks: 2 per Block, with Nut & Washer		2.00 each
K10L	Clutch Lining: Fibrous Belting, 3/16" thick, 6" wide	Varies	15.00/Ft.
K10R	Brass Machine Screw for Installing Clutch Lining: with Nut & Washer		.30 each
K11	Clutch Collar	All	99.00
K12	Toggle Arm for Old Style	500-5096	212.00
K120L	Left Toggle Arm for Transitional Style: Not Available. Use K12 Arm.	5097-5999	
K121R	Right Toggle Arm for Transitional Style: Not Available. Use K12 Arm.	5097-5999	
K012L	Left Toggle Arm for New Style	6000 & Up	204.00
K012R	Right Toggle Arm for New Style	6000 & Up	210.00

K13	Bronze Crank Box & Pitman	500-5683	302.00
K013 Modified	Steel Crank Box & Pitman—Will Replace K13 Bronze Pitman with Some Modifications. Must Use with K013B Special Bushing.	500-5683	169.00
K013B Special	Bronze Bushing for K013 Modified Pitman		31.00
K013	Steel Crank Box & Pitman	5684 & Up	169.00
K013B	Bronze Bushing for K013 Pitman	5684 & Up	31.00
K013W	Pitman Washer	5684 & Up	9.00
K14	Crosshead	All	145.00
K15	Tension Spring for Old Style: 5 5/8" Long	500-5999	78.00
K015	Tension Spring for New Style: 6 1/2" Long	6000 & Up	78.00
K16	Crank Pin for Old Style	500-5683	78.00
K016	Crank Pin for Transitional & New Style	5684 & Up	78.00
K17	Upper Toggle Pin: Standard .625 Diameter	All	10.00
K17 OS	Upper Toggle Pin: .687 Diameter (1/16" Oversize)	All	10.00
K17 OS	Upper Toggle Pin: .750 Diameter (1/8" Oversize)	All	10.00
K18	Lower Toggle Pin: Standard .750 Diameter	All	11.00
K18	Lower Toggle Pin: .812 Diameter (1/16" Oversize)	All	11.00
K18 OS	Lower Toggle Pin: .875 Diameter (1/8" Oversize)	All	11.00
K19	Toggle Link: Non-Adjustable Eye & Tee (Can Be Made Adjustable Using K20 & K21)	500-5572	78.00
K019	Toggle Link: Double Eye for New Style. Uses 2 K019B Bushings.	5573 & Up	80.00
K019B	Bronze Bushing for K019 Toggle Link. 2 per Link.	5573 & Up	11.00 each
K20	Toggle Link: Threaded Tee	500-5572	78.00
K20N	Hex Nut or Jam Nut for K20 Link	500-5572	4.00
K21	Tension Adjusting Knuckle	500-5572	53.00
K22	Foot Tread	All	96.00
K23	Tread Pivot Pin: Oversize	All	41.00
K24	Clutch Fork Bolt: Oversize	All	33.00
K25	Tread Rod: Not Available	All	
K25C	7/16" Clevis for Building Tread Rod	All	12.00 each
K27	Front Bearing Cap or Box Cap: Not Available	All	
K28	Rear Bearing Cap or Box Cap: Not Available	All	
K29	Clutch Fork: Not Available	All	
K30	Tread Spring: Replacement for Spring on Clutch Fork. Install on Tread	All	23.00
K31	Die Block, Sow Block or Anvil Block	5000-5621	605.00
K031	Die Block, Sow Block or Anvil Block: Solid, Not Hollow	5622 & Up	624.00
K32	Upper Die Key	All	26.00
K33 Old	Lower Die Key: 1° Old Style	500-4999	30.00
K33 New	Lower Die Key: 2° New Style	5000-Up	30.00
K34	Die Block Key	5000-Up	30.00
K35	Tension Adjusting Screw: for Use with K012R Arm	5097 & Up	22.00
K35N	Nut for Tension Adjusting Screw	5097 & Up	6.00
K36	Tension Adjusting Washer: Spring Cap	5097 & Up	52.00
K38	Ram Guide Bolt for New Style: 3 Required	5546 & Up	35.00 each
K38W	Washer for Ram Guide Bolt: 2 per Bolt	5546 & Up	6.00
K38N	Nut for Ram Guide Bolt: 2 per Bolt	5546 & Up	4.00
K39	Ram Guide Adjusting Screw & Nut	6000 & Up	10.00
K40	Ram Pin for New Style	6000 & Up	13.00
K40 S	Ram Pin Set Screw	6000 & Up	3.00
KBS	Bearing Shim Pak: Assorted Thickness Gasket Material	All	35.00
KRS	Ram Guide Shim Pak: Assorted Thickness Gasket Material	500-5544	30.00
Motor Mount	Motor Mount Kit: Mounts High on Side of Frame, 3 Way Adjustment	All	141.00